BEFORE USING THE PRODUCT

Be sure to read this instruction manual thoroughly before using this product. Pay attention to all cautions and warnings before using this product. Incorrect usage could lead to an electrical shock, damage to the product or a fire hazard.

⚠️ DANGER

- Never use this product in locations where flammable gas or ignitable substances are present.

⚠️ INSTALLATION WARNING

- When installing, ensure that the work is done in accordance with the instruction manual. When installation is improper, there is risk of electric shock and fire.
- Installation shall be done by Service personnel with necessary and appropriate technical training and experience. There is a risk of electric shock and fire.
- Do not cover the product with cloth or paper etc. Do not place anything flammable around. This might cause damage, electric shock or fire.

⚠️ WARNING on USE

- Do not touch this product or its internal components while circuit in operation, or shortly after shutdown. You may receive a burn.
- While this product is operating, keep your hands and face away from it as you may be injured by an unexpected situation.
- For products with no cover, do not touch them as there are high-voltage and high temperature parts inside. Touching them might cause injury such as electric shock or burn.
- There are cases where high voltage charge remains inside the product. Therefore, do not touch even if they are not in operation as you might get injured due to high voltage and high temperature. You might also get electric shock or burn.
- Do not make unauthorized changes to this product nor remove the cover as you might get an electric shock or might damage the product. We will not be held responsible after the product has been modified, changed or dis-assembled.
- Do not use this product under unusual condition such as emission of smoke or abnormal smell and sound etc. Please stop using it immediately and shut off the product. It might lead to fire and electric shock. In such cases, please contact us. Do not attempt repair by yourself, as it is dangerous for the user.
- Do not operate and store these products in environments where condensation occurs due to moisture and humidity. It might lead fire and electric shock.
- Do not drop or apply shock to this product. It might cause failure. Do not operate these products mechanical stress is applied.

⚠️ CAUTION on MOUNTING

- Confirm connections to input/output terminals are correct as indicated in the instruction manual before switching on.
- Input line, please use the wires as short and thick as possible.
- Mount this product properly in accordance with the instruction manual, mounting direction and shall be properly be ventilated.
- Please shut down the input when connecting input and output of the product.
- Please check the connector is locked securely, and be careful the harness does not come off the connector after connecting.

⚠️ CAUTION on USE

- Product individual notes are shown in the instruction manual. If there is any difference with common notes individual notes shall have priority.
- Before using this product, be sure to read the catalog and instruction manual. There is risk of electric shock or damage to the product or fire due to improper use.
- Input voltage, Output current, Output power, ambient temperature and ambient humidity should be kept within specifications, otherwise the product will be damaged, or cause electric shock or fire.
- If the built-in fuse is blown, do not use the product even after replacing the fuse as. There is risk of abnormality inside. Be sure to request repair to our company.
For products without built-in protection circuit (element, fuse, etc.), insert fuse at the input to prevent smoke, fire during abnormal operation. As for products with built-in protection circuit, depending on usage conditions, built-in protection circuit might not work. It is recommended to provide separate proper protection circuit.

For externally mounted fuse do not use other fuses aside from our specified and recommended fuse.

As our product is standard industrial use product that was manufactured by purpose that is used to a general electronics equipment etc., it is not products that to designed for High Safety uses (Uses extremely high reliability and safety are required, if reliability and safety has not been secured, with significant dangerousness for directly life or body) is expected. Please consider a fail safe (Systems that was provided with protection circuit protective devices or systems that redundant circuit was mounted so that was not unstable in single failure) design enough.

When used in environments with strong electromagnetic field, there is possibility of product damage due to malfunction.

When used in environment with corrosive gas (hydrogen sulfide, sulfur dioxide, etc.), there is possibility that they might penetrate the product and lead to failure.

When used in environments where there is conductive foreign matter or dust, there is possibility of product failure or malfunction.

Provide countermeasure for prevention of lightning surge voltage, noise and static electricity as there is risk of damage due to abnormal voltage.

Connect together the frame ground terminal of the product and the ground terminal of the equipment for safety and noise reduction. If these ground are not connected together, there is risk of electric shock.

Parts with lifetime specifications (electrolytic capacitor) are required to be replaced periodically. Set the overhaul period depending on the environment of usage and perform maintenance. Also, note that there are cases when EOL products cannot be overhauled.

Take care not to apply external abnormal voltage to the output. Especially, applying reverse voltage or overvoltage more than the rated voltage to the output might cause failure, electric shock or fire.

Do not use this product in special environment with strong electromagnetic field, corrosive gas or conductive substances and direct sunlight, or places where product is exposed to water or rain.

The product are PC Board Type, which have surface-mounted components on the solder side of PCB. PCB stress such as bending, twisting etc. could cause damage. Therefore, please handle with care.

When handling the product, hold the board edge and take care not to touch the component side. When installing the product in apparatus or equipment, mount it on spacers.

The outputs of this product may, under fault conditions, exceed SELV voltage limits. Therefore the outputs must be protected in the end equipment to maintain SELV.

This product has used power thermistor to protect the circuit from inrush current. Frequent repetition of input might cause damage to internal components because of generating surge current.

The output power is considered to be a hazardous energy level (The voltage is 2V or more and the power is 240VA or more). It must not be made accessible to users. Protection must be provided for Service Engineers against indirect contact with the output terminals and/or to prevent tools being dropped across them. While working on this product, the AC input power must be switched off and the input and output voltage should be zero.

Note

Consider storage of the product at normal temperature and humidity avoiding direct exposure to sunlight at environment with minimal temperature and humidity changes. Storage of product at high temperature, high humidity and environments with severe changes in temperature and humidity might cause deterioration, and occurrence of condensation in the product.

When disposing product, follow disposal laws of each municipality.

Published EMI (CE, RE) or immunity is the result when measured in our standard measurement conditions and might not satisfy specification when mounted and wired inside end-user equipment. Use the product after sufficiently evaluating at actual end-user equipment.

If products are exported, please register the export license application etc. by the Government of Japan according to Foreign Exchange and Foreign Trade Control Law.

The Information in the catalog or the instruction manual is subject to change without prior notice. Please refer to the latest version of the catalog or the instruction manual.

No part of this document may be copied or reproduced in any form without prior written consent of TDK-Lambda.

Note: CE MARKING

CE Marking, when applied to a product covered by this handbook, indicates compliance with the low voltage directive.
1. Model name identification method

ZWS 240 RC - 24

Rated Output Voltage
Series Name
Rated Output Power
Series Name

2. Terminal Explanation

① L : AC Input terminal (Live line)
   (Fuse in line)
② N : AC Input terminal (Neutral line)
③ : Earth terminal
④ Mounting hole (hole diameter : φ 3.5mm)
   These holes are connected to terminal of CN1.
   Must be connected to electrically conductive spacer. The mounting surface of the spacer should be within Max φ 8mm.
⑤ Mounting hole (hole diameter : φ 3.5mm)
   These holes are not connected to terminal of CN1.
⑥ + : + Output terminal
⑦ - : - Output terminal
⑧ V.ADJ : Output voltage adjustment trimmer. The output voltage rises when a trimmer is turned clockwise.
3. Connecting method

Pay attention to the input wiring. If it is connected to wrong terminal, the product will be damaged.

- Input must be off when making connections.
- Connect terminal to earth (frame ground of the equipment etc.) by thick wire for safety and improvement of noise sensitivity.
- The output load line and input line shall be separated to improve noise sensitivity.
- Do not apply stress to PCB, when connecting or removing connector.
- Use input/output connector (housing) specified by the table below.
- Use the terminal pin SVH-21T-P1.1 or BVH-21T-P1.1, when output current per connector pin is 5A or less.
- Use the terminal pin SVH-41T-P1.1 or BVH-41T-P1.1, when output current per connector pin is 7A or less.
- Use recommended crimping tool. Connector is not included with this product.

![Connection Diagram]

<table>
<thead>
<tr>
<th>Connector</th>
<th>Housing</th>
<th>Terminal Pin</th>
<th>Maker</th>
</tr>
</thead>
<tbody>
<tr>
<td>Input (CN1)</td>
<td>B3P(6-2.4.5)-VH(LF)(SN)</td>
<td>VHR-6N</td>
<td>(In the case of 5A MAX per PIN)</td>
</tr>
<tr>
<td>Output (CN51)</td>
<td>B8P-VH(LF)(SN)</td>
<td>VHR-8N</td>
<td>(In the case of 7A MAX per PIN)</td>
</tr>
</tbody>
</table>

4. Explanation of Functions and Precautions

4-1. Input Voltage Range
Input voltage range is single phase 85-265VAC (47-63Hz).
Input voltage, which is out of specification, might lead the product damage. For cases where conformance to various safety's required, described as 100-240VAC (50-60Hz).
Output derating is required for AC input voltage less than 90VAC.

4-2. Output Voltage Range
Output voltage is set at the rated value. Output voltage within the range specified can be adjusted by V.ADJ trimmer. Please set output voltage within specified adjustable range.
Turning the trimmer clockwise, the output voltage will be increased. Take note when the output voltage is increased. excessively, over voltage protection (OVP) function may trigger and voltage will be shut down.
Furthermore, when increasing the output voltage, reduce the output current as not to exceed the maximum output power.
When the trimmer turns quickly at no load condition, the output voltage might become unstable. To maintain the output voltage stable, flow the output current, or remove the input of the product until the output be shut down, and then re-input. Please turn the trimmer slowly during the output voltage adjustment.
4-3. **Inrush Current**
Inrush current is suppressed by power thermistor for the product. Higher current will flow at higher ambient temperature or re-input on condition. Please select input switch or external fuse carefully. The inrush current value specified in the specification is under cold start condition (at 25°C).

4-4. **Over Voltage Protection (OVP)**
The OVP function is inverter shut down method and manual reset type. OVP function operates within 115-135% of nominal output voltage.
When OVP triggers, the output will be shut down. To reset OVP, remove the input of the product for a few minutes, and then re-input. In addition, the setting value of OVP is fixed and not adjustable. Never apply higher voltage externally to the output terminal to avoid the product Failure. In case of inductive load, put protective diode in series to the output power line.

4-5. **Over Current Protection (OCP)**
Constant current limit with automatic recovery.
OCP function operates when the output current exceeds 105% of maximum DC output current of specification.
The outputs will be automatically recovered when the overload condition is removed. Never operate the unit under over current or shorted conditions, which may lead unit damage. OCP setting is fixed and cannot be adjusted externally.

4-6. **Output Ripple & Noise**
The specified maximum ripple & noise value is measured according to measurement circuit specified by JEITA-RC9131C. When load lines are longer, ripple will becomes larger. In this case, electrolytic capacitor, film capacitor, etc. might be necessary to be used across the load terminal.
The output ripple cannot be measured accurately if the probe ground lead of oscilloscope is too long.
4-7. Series Operation

For series operation, either method (A) or (B) is possible. In series operation, the actual voltage between output and must be less than withstand voltage (500VAC). In addition, take note that using the product with total output voltage 60V or more does not comply with SELV in safety standard. In series operation, the rising waveform may have steps. When connecting with a battery, connect an ORing-diode to the output side of the product.

(A)  
(B)  

Note: In case of connecting bypass diodes with method (A), please select a bypass diode with maximum forward current rating more than output load current. And maximum reverse voltage must withstand each power supply output voltage. But ensure that all products must be in operation. (Never use in condition that one of the product is not operated.) Series operation also can be used without bypass diode.

4-8. Parallel Operation

(A) Operation to increase the output current is not possible.

(B) Operation as a Backup System

Connect our reverse prevention module "RP-60-20" or ORing-diode to the output side of the product.

1. Adjust each product output to same voltage. (The difference of each product output voltage should be within ±5%.)
2. Adjust the output voltage higher by the value of the voltage drop (90mV typ.) of RP-60-20 or the forward voltage drop (Vf) of ORing-diode.
3. Output voltage and output power should be used within specifications.
4. When using RP-60-20, output load current should be used within specifications. When using ORing-diode, current rating must be more than output load current.

(A)  
(B)  

RP or ORing-diode

6/12

For more information about RP-60-20, please refer to "RP-60-20 Instruction Manual". RP-60-20 can be replaced by ORing-diode. In such case, please take care of ORing-diode temperature.
4-9. Isolation Test
Isolation resistance between Output - 终止 terminal is more than 100MΩ at 500VDC. For safety operation, voltage setting of DC isolation tester must be done before the test. Ensure that the product is fully discharged after the test.

- Output - 终止 terminal : 500VDC More than 100MΩ

4-10. Withstand Voltage
The product is designed to withstand 3.0kVAC between input and output, 2.0kVAC between input and 终止 terminal and 500VAC between output and 终止 terminal each for 1 minute. When testing withstand voltage, set current limit of withstand voltage test equipment at 10mA (Output - 终止 terminal : 20mA).

The applied voltage must be gradually increased from zero to testing value and then gradually decreased for shutdown. When timer is used, the product may be damaged by high impulse voltage at switch on and off timing. Connect input and output as follows.

- Input - 输出 (dotted line) : 3.0kVAC, 1min (10mA)  
- Output - 终止 terminal : 500VAC, 1min (20mA)  
- Input - 终止 terminal (solid line) : 2.0kVAC, 1min (10mA)

Note 1: In case of using external noise filter, capacitance between "Input and 终止 terminal" might be increased. When testing withstand voltage between "Input and Output", there is a possibility exceeding withstand voltage between "Output and 终止 terminal" (500VAC). Please check the voltage between "Output and 终止 terminal". If the voltage exceeding withstand voltage, please add external capacitor to "Output and 终止 terminal". It can decrease the voltage.

On the other hand, no need to check the voltage in case of "Output and 终止 terminal" is shorted.

The example of noise filter circuit that may increase capacitance value between "Input and 终止".
(Capacitance value in dashed line is added.)

External capacitor adding point or short point.
Even in the case of “+V and 终止”, there is a similar effect.
5. Mounting Method

5-1. Mounting Direction
The standard mounting is direction (A).
Possible mounting directions are (A), (B), (C), (D), and (E). Do not mount the product in any other directions.
Do not exceed the derating of maximum load, which is limited by mounting direction and ambient temperature.
Refer to "5-2. Output Derating" for more information.

(A) Standard Mounting (B) (C) (D) (E) (F) Not Possible

5-2. Output Derating
Refer to the output derating below, load (%) is percent of maximum output current value in a rated output voltage.

Convection Cooling

<table>
<thead>
<tr>
<th>Ta (°C)</th>
<th>Mounting (A)</th>
<th>Mounting (B),(C)</th>
<th>Mounting (D)</th>
<th>Mounting (E)</th>
</tr>
</thead>
<tbody>
<tr>
<td>-20 to +40</td>
<td>100</td>
<td>100</td>
<td>100</td>
<td>100</td>
</tr>
<tr>
<td>50</td>
<td>100</td>
<td>77</td>
<td>77</td>
<td>77</td>
</tr>
<tr>
<td>60</td>
<td>65</td>
<td>53</td>
<td>53</td>
<td>53</td>
</tr>
<tr>
<td>70</td>
<td>30</td>
<td>30</td>
<td>30</td>
<td>30</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Ta (°C)</th>
<th>Mounting (D)</th>
<th>Mounting (E)</th>
</tr>
</thead>
<tbody>
<tr>
<td>-20 to +20</td>
<td>100</td>
<td>100</td>
</tr>
<tr>
<td>30</td>
<td>64</td>
<td>100</td>
</tr>
<tr>
<td>40</td>
<td>46</td>
<td>100</td>
</tr>
<tr>
<td>50</td>
<td>28</td>
<td>70</td>
</tr>
<tr>
<td>60</td>
<td>12</td>
<td>40</td>
</tr>
<tr>
<td>70</td>
<td>10</td>
<td>10</td>
</tr>
</tbody>
</table>

The output derating below also can be used, when input voltage is 170VAC-265VAC for the Mounting (D) or (E).
5-3. **Output Derating according to the Input Voltage**

Load (%) is percent of maximum output current value in a rated output voltage.

<table>
<thead>
<tr>
<th>Input Voltage (VAC)</th>
<th>Load (%)</th>
</tr>
</thead>
<tbody>
<tr>
<td>85</td>
<td>80</td>
</tr>
<tr>
<td>90-265</td>
<td>100</td>
</tr>
</tbody>
</table>

5-4. **Mounting Method**

Insert the spacer (Max $\phi$ 8) of height more than 10mm to lift the product. And use all mounting holes A for the product installation. The vibration spec is specified under this mounting condition. Please use mounting hole B as needed, vibratilty resistant improves.

(1) Mounting Holes size

5 holes $\phi$ 3.5mm

Allowable area by metal pieces is 9mm from each PCB corners. Refer to figure below.
If the space is not enough, the specification of isolation and withstand will not be satisfied. Take the space in the product surroundings and the upper area of components to keep enough for convection cooling.

(2) Condition to meet Isolation & Withstand Voltage standard
keep 6mm space from the surfaces and sides of PCB.
especially, 10mm space is necessary from the solder surface.

(3) Must be connected to the Protective earth terminal of the equipment. Also 2 mounting holes are must be connected to the Chassis (Conductor) by Metal spacer. When screw clamping the mounting holes, please use the screw with spring washer. If not connect to the Chassis (Conductor), the conducted noise, radiation noise and output noise will increase. (The location of 2 mounting holes for Chassis connection is shown with mark in below figure.)
6. Wiring Method

(1) The output load line and input line shall be separated, and use all lines as thick and short as possible to make lower impedance. The output load line and input line shall be twisted or use shielded wire to improve noise sensitivity.

(2) Input/Output lines shall be twisted and separated from the output lines.

(3) Noise can be eliminated by attaching a capacitor to the load terminals.

(4) For safety and EMI considerations, connect between $\frac{1}{3}$ terminal of input connector and protective earth terminal firmly.

(5) The recommended wire type, torque and crimp-type terminal:

<table>
<thead>
<tr>
<th>Input</th>
<th>AWG#22 ~ AWG#18</th>
</tr>
</thead>
<tbody>
<tr>
<td>Output</td>
<td>AWG#22 ~ AWG#16</td>
</tr>
</tbody>
</table>

7. Expected life

The life expectancy of the product is as follows.

The life expectancy is dependent on the lifetime of electrolytic capacitor.

The life expectancy is not a guaranteed value, please consider as a reference.

Do not use the product which passed over the life expectancy. When keep using, there is a risk of unexpected output shutdown or specifications may not be satisfied.

Please contact us for maintenance or exchange the product which passed over the life expectancy.

The life expectancy of the product is calculated in condition of rated input voltage and 24-hour continuous operation.

Load (%) is percent of maximum output current in a rated output voltage. Please refer to the specification, do not exceed the derating of maximum load.

- **Input voltage : 100VAC-265VAC**

- **Input voltage : 200VAC-265VAC**
8. **External Fuse Rating**

Refer to the following fuse rating when selecting the external input fuse. 
Surge current flows when input turn on. Use slow-blow fuse or time-lug fuse. Fast-blow fuse cannot be used. 
Fuse rating is specified by inrush current value at input turn on. 
Do not select the fuse according to actual input current (rms.) values. 

ZWS240RC : 6.3A

9. **Before concluding that the product is at fault…**

Before concluding that the product is at fault, make the following checks. 
(1) Check if the rated input voltage is connected. 
(2) Check if the wiring of input and output is correct. 
(3) Check if the wire size is not too thin. 
(4) Check if the output voltage control (V.ADJ) is properly adjusted. 
(5) Check if the output current and output power does not exceed specifications. 
(6) Audible noise can be heard when input voltage waveform is not sinusoidal wave. 
(7) Audible noise can be heard during Dynamic-Load operation.

10. **Warranty Period**

Warranty Period applies for Standard Mounting (A) and the number of output ON/OFF is only once a day. Do not exceed its derating of maximum load. 
For damages occurring at normal operation within this warranty period, repair is free of charge. Please contact our sales office for warranty in other mounting directions if required.

- Convection Cooling

![Warranty Period Diagram]

**Following cases are not covered by warranty**

(1) Improper usage like dropping products, applying shock and defects from operation exceeding specification of the product. 
(2) Defects resulting from natural disaster (fire, flood etc.). 
(3) Unauthorized modifications or repair.