

DRF480-24-1

RELIABILITY DATA

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※ Test results are typical data. Nevertheless the following results are considered to be actual capability data because all units have nearly the same characteristics.

1. Calculated values for MTBF

MODEL : DRF480-24-1

1. Calculating Method

Calculated based on part count reliability projection of JEITA (RCR-9102B).

Individual failure rates λ_G is given to each part and MTBF is calculated by the count of each part.

Formula :

$$\text{MTBF} = \frac{1}{\lambda_{\text{equip}}} \times 10^6 = \frac{1}{\sum_{i=1}^n N_i (\lambda_G \pi_Q)_i} \times 10^6 \text{ (HOURS)}$$

where :

λ_{equip} = Total Equipment Failure Rate (Failure / 10^6 Hours)

λ_G = Generic Failure Rate For The i th Generic Part (Failure / 10^6 Hours)

N_i = Quantity of i th Generic Part

n = Number of Different Generic Part Categories

π_Q = Generic Quality Factor for the i th Generic Part ($\pi_Q = 1$)

2. MTBF Values

G_F : (GROUND, FIXED)

MTBF = 112,108 (Hours)

2. Component derating

MODEL : DRF480-24-1

(1) Calculating method

(a) Measuring Conditions

Input : 115VAC, 230VAC Ambient temperature : 60°C
 Output : 24V, 20A (100%) Mounting method : Standard Mounting

(b) Semiconductors

Compared with maximum junction temperature and actual one which is calculated based on case temperature, power dissipation and thermal impedance.

(c) IC, Resistors, Capacitors, etc.

Ambient temperature, operating condition, power dissipation and so on are within derating criteria.

(d) Calculating Method of Thermal Impedance

$$\theta_{j-c} = \frac{T_{j(max)} - T_c}{P_{c(max)}} \quad \theta_{j-a} = \frac{T_{j(max)} - T_a}{P_{c(max)}} \quad \theta_{j-l} = \frac{T_{j(max)} - T_l}{P_{c(max)}}$$

T_c : Case temperature at start point of derating ; 25°C in general

T_a : Ambient temperature at start point of derating ; 25°C in general

T_j : Lead temperature at start point of derating ; 25°C in general

$P_{c(max)}$: Maximum collector(channel) dissipation
 ($P_{ch(max)}$)

$T_{j(max)}$: Maximum junction(channel) temperature
 ($T_{ch(max)}$)

(θ_{j-c}) : Thermal impedance between junction(channel) and case
 (θ_{ch-c})

θ_{j-a} : Thermal impedance between junction and air

θ_{j-l} : Thermal impedance between junction and lead

(2) Component Derating List

MODEL : DRF480-24-1

Location No.	$V_{in} = 115VAC$ Load = 100% $T_a = 60^{\circ}C$
Q11 STW38N65M5 STMICRO	$T_{jmax} = 150^{\circ}C,$ $\theta_{j-c} = 0.66^{\circ}C/W$ $P_d = 2.62W,$ $\Delta T_c = 45.6^{\circ}C$ $T_c = 105.6^{\circ}C$ $T_j = T_c + ((\theta_{j-c}) \times P_d) = 107.3^{\circ}C$ D.F. = 71.55%
Q12 STW38N65M5 STMICRO	$T_{jmax} = 150^{\circ}C,$ $\theta_{j-c} = 0.66^{\circ}C/W$ $P_d = 2.62W,$ $\Delta T_c = 46^{\circ}C$ $T_c = 106^{\circ}C$ $T_j = T_c + ((\theta_{j-c}) \times P_d) = 107.7^{\circ}C$ D.F. = 71.82%
Q101 IPP60R190C6 INFINEON	$T_{jmax} = 150^{\circ}C,$ $\theta_{j-c} = 0.83^{\circ}C/W$ $P_d = 1.92W,$ $\Delta T_c = 39.5^{\circ}C$ $T_c = 99.5^{\circ}C$ $T_j = T_c + ((\theta_{j-c}) \times P_d) = 101.1^{\circ}C$ D.F. = 67.4%
Q102 IPP60R190C6 INFINEON	$T_{jmax} = 150^{\circ}C,$ $\theta_{j-c} = 0.83^{\circ}C/W$ $P_d = 1.98W,$ $\Delta T_c = 37.6^{\circ}C$ $T_c = 97.6^{\circ}C$ $T_j = T_c + ((\theta_{j-c}) \times P_d) = 99.2^{\circ}C$ D.F. = 66.16%
Q201 PSMN4R3-100PS,127 NXP	$T_{jmax} = 175^{\circ}C,$ $\theta_{j-c} = 0.44^{\circ}C/W$ $P_d(max) = 338W$ $P_d = 0.21W,$ $\Delta T_c = 38.7^{\circ}C$ $T_c = 98.7^{\circ}C$ $T_j = T_c + ((\theta_{j-c}) \times P_d) = 98.8^{\circ}C$ D.F. = 56.45%
Q202 PSMN4R3-100PS,127 NXP	$T_{jmax} = 175^{\circ}C,$ $\theta_{j-c} = 0.44^{\circ}C/W$ $P_d(max) = 338W$ $P_d = 0.23W,$ $\Delta T_c = 42^{\circ}C$ $T_c = 102^{\circ}C$ $T_j = T_c + ((\theta_{j-c}) \times P_d) = 102.1^{\circ}C$ D.F. = 58.34%
D11 LL25XB60-7000 SHINDENGEN	$T_{jmax} = 150^{\circ}C,$ $\theta_{j-c} = 0.8^{\circ}C/W$ $P_d = 7.56W,$ $\Delta T_c = 43.9^{\circ}C$ $T_c = 103.9^{\circ}C$ $T_j = T_c + ((\theta_{j-c}) \times P_d) = 109.95^{\circ}C$ D.F. = 73.3%
D14 SCS208AMC ROHM	$T_{jmax} = 175^{\circ}C,$ $\theta_{j-c} = 4.4^{\circ}C/W$ $P_d = 0.899W,$ $\Delta T_c = 49.3^{\circ}C$ $T_c = 109.3^{\circ}C$ $T_j = T_c + ((\theta_{j-c}) \times P_d) = 113.25^{\circ}C$ D.F. = 64.71%
D402 CRF02(TE85L,Q) TOSHIBA	$T_{jmax} = 150^{\circ}C,$ $\theta_{j-l} = 20^{\circ}C/W$ $P_d = 0.078W,$ $\Delta T_l = 44.4^{\circ}C$ $T_l = 104.4^{\circ}C$ $T_j = T_l + ((\theta_{j-l}) \times P_d) = 105.96^{\circ}C$ D.F. = 70.64%
D404 CRH01(TE85L,Q) TOSHIBA	$T_{jmax} = 150^{\circ}C,$ $\theta_{j-a} = 65^{\circ}C/W$ $P_d = 0.19W,$ $\Delta T_a = 44.4^{\circ}C$ $T_a = 104.4^{\circ}C$ $T_j = T_a + ((\theta_{j-a}) \times P_d) = 116.63^{\circ}C$ D.F. = 77.75%

(2) Component Derating List

MODEL : DRF480-24-1

Location No.	$V_{in} = 115VAC$	$Load = 100\%$	$T_a = 60^{\circ}C$
PC201 PS2861B-1Y-F3-A(L) RENESAS	$T_{jmax} = 125^{\circ}C,$ $P_d = 0.00082W,$ $T_j = T_c + ((\theta_{j-c}) \times P_d) = 95.72^{\circ}C$ $D.F. = 76.58\%$	$\theta_{j-c} = 150^{\circ}C/W$ $\Delta T_c = 35.6^{\circ}C$	$T_c = 95.6^{\circ}C$
PC202 PS2861B-1Y-F3-A(L) RENESAS	$T_{jmax} = 125^{\circ}C,$ $P_d = 0W,$ $T_j = T_c + ((\theta_{j-c}) \times P_d) = 96.6^{\circ}C$ $D.F. = 77.28\%$	$\theta_{j-c} = 150^{\circ}C/W$ $\Delta T_c = 36.6^{\circ}C$	$T_c = 96.6^{\circ}C$
PC401 PS2861B-1Y-F3-A(L) RENESAS	$T_{jmax} = 125^{\circ}C,$ $P_d = 0.0061W,$ $T_j = T_c + ((\theta_{j-c}) \times P_d) = 95.41^{\circ}C$ $D.F. = 76.33\%$	$\theta_{j-c} = 150^{\circ}C/W$ $\Delta T_c = 34.5^{\circ}C$	$T_c = 94.5^{\circ}C$
A11 UCC28061DR TI	$T_{jmax} = 125^{\circ}C,$ $P_d = 0.1168W,$ $T_j = T_c + ((\theta_{j-c}) \times P_d) = 102.34^{\circ}C$ $D.F. = 81.87\%$	$\theta_{j-a} = 24.9^{\circ}C/W$ $\Delta T_c = 40.6^{\circ}C$	$T_c = 100.6^{\circ}C$
A101 L6699DTR STMICRO	$T_{jmax} = 150^{\circ}C,$ $P_d = 0.055W,$ $T_j = T_c + ((\theta_{j-c}) \times P_d) = 108.34^{\circ}C$ $D.F. = 72.23\%$	$\theta_{j-c} = 120^{\circ}C/W$ $\Delta T_c = 41.8^{\circ}C$	$T_c = 101.8^{\circ}C$
A201 TEA1791AT/N1,118 NXP	$T_{jmax} = 150^{\circ}C,$ $P_d = 0.15W,$ $T_j = T_c + ((\theta_{j-c}) \times P_d) = 118.34^{\circ}C$ $D.F. = 78.89\%$	$\theta_{j-c} = 95^{\circ}C/W$ $\Delta T_c = 43.7^{\circ}C$	$T_c = 103.7^{\circ}C$
A202 TEA1791AT/N1,118 NXP	$T_{jmax} = 150^{\circ}C,$ $P_d = 0.15W,$ $T_j = T_c + ((\theta_{j-c}) \times P_d) = 115.14^{\circ}C$ $D.F. = 76.76\%$	$\theta_{j-c} = 95^{\circ}C/W$ $\Delta T_c = 40.5^{\circ}C$	$T_c = 100.5^{\circ}C$
A402 ICE3B0565JG INFINEON	$T_{jmax} = 150^{\circ}C,$ $P_d = 0.413W,$ $T_j = T_c + ((\theta_{j-c}) \times P_d) = 114.3^{\circ}C$ $D.F. = 76.21\%$	$\theta_{j-c} = 24^{\circ}C/W$ $\Delta T_c = 44.4^{\circ}C$	$T_c = 104.4^{\circ}C$

(2) Component Derating List

MODEL : DRF480-24-1

Location No.	Vin = 230VAC	Load = 100%	Ta = 60°C
Q11 STW38N65M5 STMICRO	Tjmax = 150°C, Pd = 1.64W, Tj = Tc + ((θ j-c) × Pd) = 100.2°C D.F. = 66.79%	θ j-c = 0.66°C/W Δ Tc = 39.1°C	Tc = 99.1°C
Q12 STW38N65M5 STMICRO	Tjmax = 150°C, Pd = 1.64W, Tj = Tc + ((θ j-c) × Pd) = 100.4°C D.F. = 66.92%	θ j-c = 0.66°C/W Δ Tc = 39.3°C	Tc = 99.3°C
Q101 IPP60R190C6 INFINEON	Tjmax = 150°C, Pd = 1.92W, Tj = Tc + ((θ j-c) × Pd) = 97.9°C D.F. = 65.26%	θ j-c = 0.83°C/W Δ Tc = 36.3°C	Tc = 96.3°C
Q102 IPP60R190C6 INFINEON	Tjmax = 150°C, Pd = 1.98W, Tj = Tc + ((θ j-c) × Pd) = 96.6°C D.F. = 64.43%	θ j-c = 0.83°C/W Δ Tc = 35°C,	150.6W Tc = 95°C
Q201 PSMN4R3-100PS,127 NXP	Tjmax = 175°C, Pd = 0.21W, Tj = Tc + ((θ j-c) × Pd) = 98.2°C D.F. = 56.11%	θ j-c = 0.44°C/W Δ Tc = 38.1°C,	Pd(max) = 338W Tc = 98.1°C
Q202 PSMN4R3-100PS,127 NXP	Tjmax = 175°C, Pd = 0.23W, Tj = Tc + ((θ j-c) × Pd) = 101.9°C D.F. = 58.24%	θ j-c = 0.44°C/W Δ Tc = 41.4°C	Pd(max) = 338W Tc = 101.4°C
D11 LL25XB60-7000 SHINDENGEN	Tjmax = 150°C, Pd = 3.75W, Tj = Tc + ((θ j-c) × Pd) = 92.4°C D.F. = 61.6%	θ j-c = 0.8°C/W Δ Tc = 29.4°C	Tc = 89.4°C
D14 SCS208AMC ROHM	Tjmax = 175°C, Pd = 0.899W, Tj = Tc + ((θ j-c) × Pd) = 105.55°C D.F. = 60.32%	θ j-c = 4.4°C/W Δ Tc = 41.6°C	Tc = 101.6°C
D402 CRF02(TE85L,Q) TOSHIBA	Tjmax = 150°C, Pd = 0.078W, Tj = Tl + ((θ j-l) × Pd) = 103.46°C D.F. = 68.97%	θ j-l = 20°C/W Δ Tl = 41.9°C	Tl = 101.9°C
D404 CRH01(TE85L,Q) TOSHIBA	Tjmax = 150°C, Pd = 0.19W, Tj = Ta + ((θ j-a) × Pd) = 114.13°C D.F. = 76.09%	θ j-a = 65°C/W Δ Ta = 41.9°C	Ta = 101.9°C

(2) Component Derating List

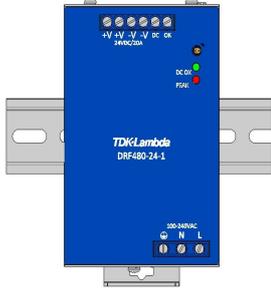
MODEL : DRF480-24-1

Location No.	$V_{in} = 230VAC$	Load = 100%	$T_a = 60^{\circ}C$
PC201 PS2861B-1Y-F3-A(L) RENESAS	$T_{jmax} = 125^{\circ}C,$ $P_d = 0.00082W,$ $T_j = T_c + ((\theta_{j-c}) \times P_d) = 95.02^{\circ}C$ D.F. = 76.02%	$\theta_{j-c} = 150^{\circ}C/W$ $\Delta T_c = 34.9^{\circ}C$	$T_c = 94.9^{\circ}C$
PC202 PS2861B-1Y-F3-A(L) RENESAS	$T_{jmax} = 125^{\circ}C,$ $P_d = 0W,$ $T_j = T_c + ((\theta_{j-c}) \times P_d) = 95.1^{\circ}C$ D.F. = 76.08%	$150^{\circ}C/W$ $\Delta T_c = 35.1^{\circ}C$	$T_c = 95.1^{\circ}C$
PC401 PS2861B-1Y-F3-A(L) RENESAS	$T_{jmax} = 125^{\circ}C,$ $P_d = 0.0061W,$ $T_j = T_c + ((\theta_{j-c}) \times P_d) = 95.51^{\circ}C$ D.F. = 76.41%	$\theta_{j-c} = 150^{\circ}C/W$ $\Delta T_c = 34.6^{\circ}C$	$T_c = 94.6^{\circ}C$
A11 UCC28061DR TI	$T_{jmax} = 125^{\circ}C,$ $P_d = 0.1168W,$ $T_j = T_c + ((\theta_{j-c}) \times P_d) = 95.84^{\circ}C$ D.F. = 76.67%	$\theta_{j-a} = 24.9^{\circ}C/W$ $\Delta T_c = 34.1^{\circ}C$	$T_c = 94.1^{\circ}C$
A101 L6699DTR STMICRO	$T_{jmax} = 150^{\circ}C,$ $P_d = 0.055W,$ $T_j = T_c + ((\theta_{j-c}) \times P_d) = 107.74^{\circ}C$ D.F. = 71.83%	$\theta_{j-c} = 120^{\circ}C/W$ $\Delta T_c = 41.2^{\circ}C$	$T_c = 101.2^{\circ}C$
A201 TEA1791AT/N1,118 NXP	$T_{jmax} = 150^{\circ}C,$ $P_d = 0.15W,$ $T_j = T_c + ((\theta_{j-c}) \times P_d) = 117.54^{\circ}C$ D.F. = 78.36%	$\theta_{j-c} = 95^{\circ}C/W$ $\Delta T_c = 42.9^{\circ}C$	$T_c = 102.9^{\circ}C$
A202 TEA1791AT/N1,118 NXP	$T_{jmax} = 150^{\circ}C,$ $P_d = 0.15W,$ $T_j = T_c + ((\theta_{j-c}) \times P_d) = 114.04^{\circ}C$ D.F. = 76.03%	$\theta_{j-c} = 95^{\circ}C/W$ $\Delta T_c = 39.4^{\circ}C$	$T_c = 99.4^{\circ}C$
A402 ICE3B0565JG INFINEON	$T_{jmax} = 150^{\circ}C,$ $P_d = 0.413W,$ $T_j = T_c + ((\theta_{j-c}) \times P_d) = 111.81^{\circ}C$ D.F. = 74.54%	$\theta_{j-c} = 24^{\circ}C/W$ $\Delta T_c = 41.9^{\circ}C$	$T_c = 101.9^{\circ}C$

3. Main components temperature rise ΔT list

MODEL : DRF480-24-1

Condition:

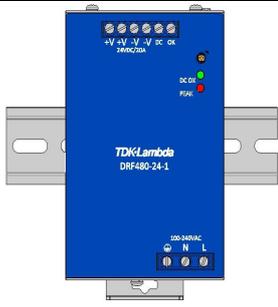
Standard Mounting Mounting Method (A)	
Input Voltage (VAC)	115
Output Voltage (VAC)	24
Output Current (A)	20

Output Derating		DT Temperature rise (°C)	
		Io = 100% (Ta = 60°C)	Io = 75% (Ta = 70°C)
Location No	Parts Name	Mounting	Mounting
		(A)	(A)
L11	BALUN COIL	43.5	34.0
L12	BALUN COIL	48.4	37.3
L17	CHOKE COIL	63.2	49.7
T101	TRANS. PULSE	64.3	49.4
T401	TRANS. PULSE	34.6	29.6
D11	BRIDGE DIODE	43.9	33.8
D14	DIODE	49.3	45.8
Q11	MOS FET	45.6	34.0
Q12	MOS FET	46.0	37.4
Q101	MOS FET	39.5	31.5
Q102	MOS FET	37.6	30.7
Q201	MOS FET	38.7	34.6
Q202	MOS FET	42.0	35.4
A11	CHIP IC	40.6	33.8
A101	CHIP IC	41.8	38.8
A201	CHIP IC	43.7	39.9
A202	CHIP IC	40.5	36.1
A402	CHIP IC	44.4	40.8
PC201	CHIP OPTO COUPLER	35.6	32.7
PC202	CHIP OPTO COUPLER	36.6	33.0
PC401	CHIP OPTO COUPLER	34.5	32.3
C122	E. CAP	42.6	37.1
C208	E. CAP	35.3	28.8
C209	E. CAP	35.3	28.8
C210	E. CAP	27.7	24.9
C301	E. CAP	23.2	16.8
C409	E. CAP	40.1	35.9
C412	E. CAP	37.4	33.6
C416	E. CAP	37.6	30.1
C501	FILM CAP	20.9	20.9

3. Main components temperature rise ΔT list

MODEL : DRF480-24-1

Condition:

Standard Mounting Mounting Method (A)	
Input Voltage (VAC)	230
Output Voltage (VAC)	24
Output Current (A)	20

Output Derating		DT Temperature rise (°C)	
		Io = 100% (Ta = 60°C)	Io = 75% (Ta = 70°C)
		Mounting (A)	Mounting (A)
Location No	Parts Name		
L11	BALUN COIL	30.9	27.9
L12	BALUN COIL	32.5	27.8
L17	CHOKE COIL	43.5	38.7
T101	TRANS. PULSE	61.8	48.2
T401	TRANS. PULSE	33.4	28.1
D11	BRIDGE DIODE	29.4	24.3
D14	DIODE	41.6	38.0
Q11	MOS FET	39.1	34.3
Q12	MOS FET	39.3	37.5
Q101	MOS FET	36.3	29.3
Q102	MOS FET	35.0	28.7
Q201	MOS FET	38.1	32.7
Q202	MOS FET	41.4	34.2
A11	CHIP IC	34.1	31.9
A101	CHIP IC	41.2	36.1
A201	CHIP IC	42.9	38.4
A202	CHIP IC	39.4	34.4
A402	CHIP IC	41.9	38.5
PC201	CHIP OPTO COUPLER	34.9	30.9
PC202	CHIP OPTO COUPLER	35.1	31.0
PC401	CHIP OPTO COUPLER	34.6	30.5
C122	E. CAP	36.1	32.8
C208	E. CAP	34.2	27.7
C209	E. CAP	34.2	27.7
C210	E. CAP	27.8	24.0
C301	E. CAP	23.1	15.8
C409	E. CAP	37.9	33.1
C412	E. CAP	35.6	30.8
C416	E. CAP	37.4	28.9
C501	FILM CAP	19.8	19.8

4. Electrolytic capacitor lifetime

MODEL : DRF480-24-1

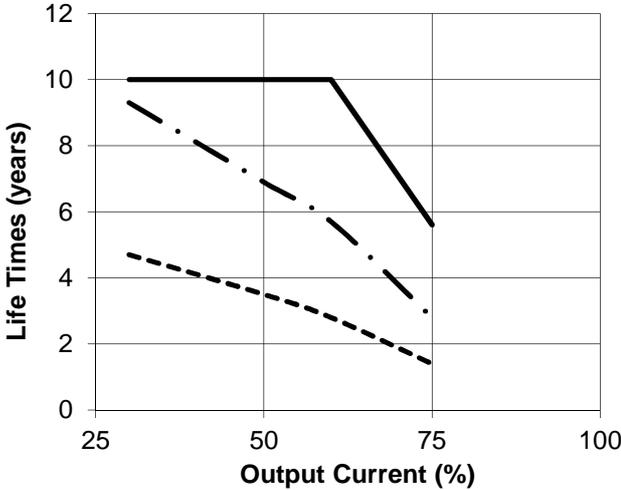
Standard Mounting



Ta = 40°C ———
 = 50°C - - - - -
 = 60°C - - - - -

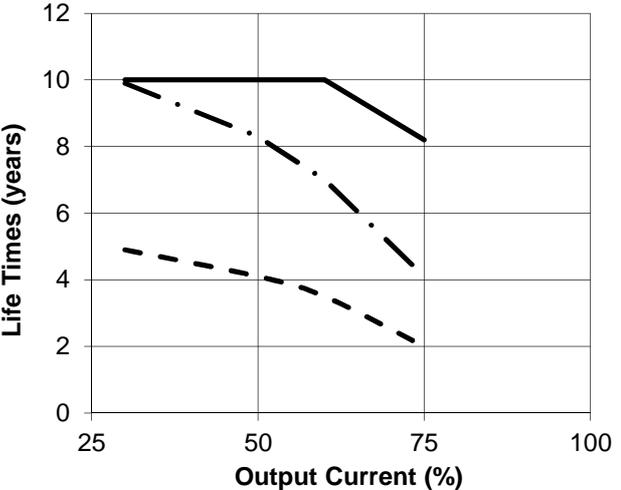
Vin = 115VAC

Load (%)	Life Time (years)		
	Ta = 40°C	Ta = 50°C	Ta = 60°C
30	10.0	9.3	4.7
50	10.0	6.9	3.5
60	10.0	5.7	2.8
75	5.6	2.8	1.4



Vin = 230VAC

Load (%)	Life Time (years)		
	Ta = 40°C	Ta = 50°C	Ta = 60°C
30	10.0	9.9	4.9
50	10.0	8.3	4.1
60	10.0	7.0	3.5
75	8.2	4.1	2.0



5. Vibration Test

MODEL : DRF480-24-1

(1) Vibration Test Class

Frequency Variable Endurance Test

(2) Equipment Used

Controller : Laser USB (DACTRON) SN: 7184823
 Vibrator : LDS V8-440 (Ling Dynamics)
 Accelerometer : 3255A4 (Dytran) SN: 11125

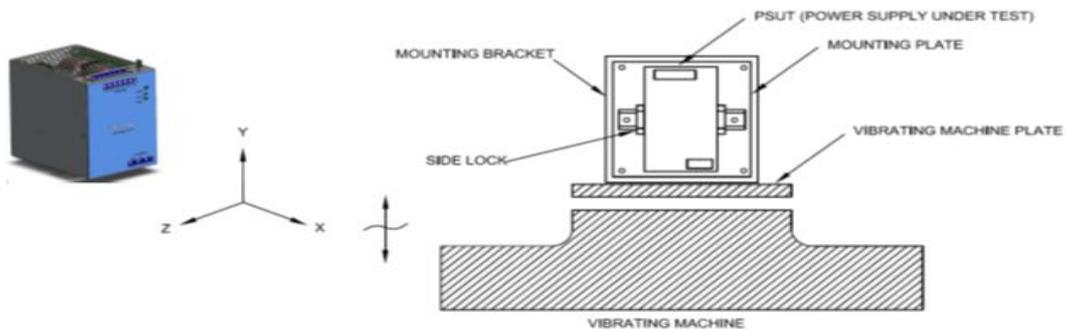
(3) The Number Of D.U.T. (Device Under Test)

1 Unit

(4) Test Conditions

Sweep Frequency	:	10 - 55Hz	Direction	:	X, Y, Z
Sweep Time	:	1 minute	Test Time	:	1 hour each axis
Acceleration	:	2G	Non-operation	:	
Mounting	:	Standard Mounting			

(5) Test Method



Fix the PSUT on the mounting rail with stopper on each corner.
 Standard mounting position as per picture above.

(6) Test results - OK

7. Abnormal test

MODEL : DRF480-24-1

(1) Test Condition and Circuit

Input Voltage: 230Vac Output: 24V, 20A Ta : 25°C , 70%RH

(2) Test Results

(Da: Damaged)

No.	Test Position		Test Mode		Test Results												NOTE								
					1	2	3	4	5	6	7	8	9	10	11	12									
	L O C A T I O N	P O I N T	S H O R T	O P E N	F	S	B	S	R	D	F	O	O	N	N	O									
					I	M	U	M	E	A	U	.	.	O	O	C		C	H	O					
					R	O	R	E	D	M	S	V	.	.	P	P	O	C	H	A	N	G	E		
1	Q11	G-D	<input type="radio"/>								<input type="radio"/>	<input type="radio"/>				<input type="radio"/>								Da:Q11,A11,Z11	
		G-S	<input type="radio"/>																					<input type="radio"/>	Pin Increase
		D-S	<input type="radio"/>										<input type="radio"/>				<input type="radio"/>								
		G		<input type="radio"/>								<input type="radio"/>	<input type="radio"/>				<input type="radio"/>								Da:Q11
		D		<input type="radio"/>																				<input type="radio"/>	Pin Increase
		S		<input type="radio"/>																					<input type="radio"/>
2	Q12	G-D	<input type="radio"/>								<input type="radio"/>	<input type="radio"/>				<input type="radio"/>								Da:Q12,A11,Z12	
		G-S	<input type="radio"/>																					<input type="radio"/>	Hiccup
		D-S	<input type="radio"/>										<input type="radio"/>				<input type="radio"/>								
		G		<input type="radio"/>								<input type="radio"/>	<input type="radio"/>				<input type="radio"/>								Da:Q12
		D		<input type="radio"/>																				<input type="radio"/>	Pin Increase
		S		<input type="radio"/>																					<input type="radio"/>
3	Q101	G-D	<input type="radio"/>								<input type="radio"/>	<input type="radio"/>				<input type="radio"/>								Da:Q101,Q102,A101	
		G-S	<input type="radio"/>																					<input type="radio"/>	
		D-S	<input type="radio"/>										<input type="radio"/>	<input type="radio"/>			<input type="radio"/>								Da:Q102,A101
		G		<input type="radio"/>								<input type="radio"/>	<input type="radio"/>				<input type="radio"/>								Da:Q101,Q102,A101
		D		<input type="radio"/>																				<input type="radio"/>	
		S		<input type="radio"/>																					<input type="radio"/>
4	Q102	G-D	<input type="radio"/>								<input type="radio"/>					<input type="radio"/>								Da:A101	
		G-S	<input type="radio"/>																					<input type="radio"/>	
		D-S	<input type="radio"/>																					<input type="radio"/>	
		G		<input type="radio"/>																				<input type="radio"/>	
		D		<input type="radio"/>																				<input type="radio"/>	
		S		<input type="radio"/>																					<input type="radio"/>
5	Q201	G-D	<input type="radio"/>													<input type="radio"/>									
		G-S	<input type="radio"/>																					<input type="radio"/>	Pin increase
		D-S	<input type="radio"/>																					<input type="radio"/>	Hiccup
		G		<input type="radio"/>																				<input type="radio"/>	Pin increase
		D		<input type="radio"/>																				<input type="radio"/>	
		S		<input type="radio"/>																					<input type="radio"/>
6	Q202	G-D	<input type="radio"/>													<input type="radio"/>									
		G-S	<input type="radio"/>																					<input type="radio"/>	Pin increase
		D-S	<input type="radio"/>																					<input type="radio"/>	Hiccup
		G		<input type="radio"/>																				<input type="radio"/>	Pin increase
		D		<input type="radio"/>																				<input type="radio"/>	
		S		<input type="radio"/>																					<input type="radio"/>

No.	Test Position		Test Mode		Test Results												NOTE
					1	2	3	4	5	6	7	8	9	10	11	12	
	LOC CATION	POINT	SHORT	OPEN	FIRE	SMOKE	BURST	SMELL	REDHOT	DAMAGE	FUSE BLOW	OV P	OC P	NO PUT T	NO CH ANGE	OT HER S	
7	D11	1-2	<input type="radio"/>								<input type="radio"/>			<input type="radio"/>			
		2-3	<input type="radio"/>								<input type="radio"/>			<input type="radio"/>			
		3-4	<input type="radio"/>								<input type="radio"/>			<input type="radio"/>			
		1		<input type="radio"/>										<input type="radio"/>			
		2		<input type="radio"/>										<input type="radio"/>			
		3		<input type="radio"/>										<input type="radio"/>			
8	D12	4		<input type="radio"/>									<input type="radio"/>				
		A-K	<input type="radio"/>											<input type="radio"/>		Power factor decrease	
9	D13	A-K	<input type="radio"/>											<input type="radio"/>		Power factor decrease	
		A-K		<input type="radio"/>						<input type="radio"/>	<input type="radio"/>		<input type="radio"/>			Da:Q12,D14	
10	D402	A-K	<input type="radio"/>											<input type="radio"/>			
		A-K		<input type="radio"/>										<input type="radio"/>		VDS Increase	
11	D404	A-K	<input type="radio"/>											<input type="radio"/>			
		A-K		<input type="radio"/>										<input type="radio"/>			
12	PC201	1-2	<input type="radio"/>									<input type="radio"/>					
		3-4	<input type="radio"/>										<input type="radio"/>				
		1		<input type="radio"/>								<input type="radio"/>					
		2		<input type="radio"/>								<input type="radio"/>					
		3		<input type="radio"/>								<input type="radio"/>					
13	PC202	4		<input type="radio"/>								<input type="radio"/>					
		1-2	<input type="radio"/>										<input type="radio"/>				
		3-4	<input type="radio"/>										<input type="radio"/>				
		1		<input type="radio"/>									<input type="radio"/>				
		2		<input type="radio"/>									<input type="radio"/>				
14	PC401	3		<input type="radio"/>									<input type="radio"/>				
		4		<input type="radio"/>									<input type="radio"/>				
		1-2	<input type="radio"/>										<input type="radio"/>				
		3-4	<input type="radio"/>										<input type="radio"/>			CNT on/off cant operate	
		1		<input type="radio"/>									<input type="radio"/>				
15	A11	2		<input type="radio"/>									<input type="radio"/>				
		3-4	<input type="radio"/>										<input type="radio"/>				
		4-5	<input type="radio"/>										<input type="radio"/>			Vout goes down	
		5-6	<input type="radio"/>										<input type="radio"/>			Vout goes down	
		6-7	<input type="radio"/>										<input type="radio"/>			Vout goes down	
		7-8	<input type="radio"/>										<input type="radio"/>				
		9-10	<input type="radio"/>										<input type="radio"/>				
		10-11	<input type="radio"/>										<input type="radio"/>				
		11-12	<input type="radio"/>							<input type="radio"/>	<input type="radio"/>		<input type="radio"/>			Da:Q12	
		12-13	<input type="radio"/>										<input type="radio"/>				
		13-14	<input type="radio"/>										<input type="radio"/>			Pin Increase	
		14-15	<input type="radio"/>										<input type="radio"/>			Vout goes down	
		15-16	<input type="radio"/>										<input type="radio"/>			Vout goes down	

No.	Test Position		Test Mode		Test Results												NOTE	
					1	2	3	4	5	6	7	8	9	10	11	12		
	LOC CAT ION	TEST POINT	SHORT	OPEN	F I R E	S M O K E	B U R S T	S M E L L	R E D H O T	D A M A G E	F U S E B L O W	O V P	O C P	N O T U T P U T	N O C H A N G E	O T H E R S		
15	A11	1		<input type="radio"/>												<input type="radio"/>	Pin Increase	
		2		<input type="radio"/>												<input type="radio"/>	Vout goes down	
		3		<input type="radio"/>												<input type="radio"/>	Pin Increase	
		4		<input type="radio"/>												<input type="radio"/>		
		5		<input type="radio"/>												<input type="radio"/>	Pin Increase	
		6		<input type="radio"/>												<input type="radio"/>	Vout goes down	
		7		<input type="radio"/>												<input type="radio"/>	Hissing soundd heard	
		8		<input type="radio"/>												<input type="radio"/>	Vout goes down	
		9		<input type="radio"/>												<input type="radio"/>		
		10		<input type="radio"/>												<input type="radio"/>	PFC OCP can't operate	
		11		<input type="radio"/>												<input type="radio"/>	Pin Increase	
		12		<input type="radio"/>												<input type="radio"/>	Vout goes down	
		13		<input type="radio"/>												<input type="radio"/>		
		14		<input type="radio"/>												<input type="radio"/>	Pin Increase	
		15		<input type="radio"/>												<input type="radio"/>		
		16		<input type="radio"/>												<input type="radio"/>	Pin Increase	
16	A101	1-2	<input type="radio"/>												<input type="radio"/>	Vout Hiccup		
		2-3	<input type="radio"/>											<input type="radio"/>				
		3-4	<input type="radio"/>											<input type="radio"/>				
		4-5	<input type="radio"/>										<input type="radio"/>					
		5-6	<input type="radio"/>											<input type="radio"/>				
		6-7	<input type="radio"/>											<input type="radio"/>				
		7-8	<input type="radio"/>											<input type="radio"/>				
		9-10	<input type="radio"/>												<input type="radio"/>			
		10-11	<input type="radio"/>												<input type="radio"/>			
		11-12	<input type="radio"/>								<input type="radio"/>	<input type="radio"/>			<input type="radio"/>		Da:Q101,102	
		12-13	<input type="radio"/>												<input type="radio"/>			
		13-14	<input type="radio"/>												<input type="radio"/>			
		14-15	<input type="radio"/>												<input type="radio"/>			
		15-16	<input type="radio"/>												<input type="radio"/>			
		1		<input type="radio"/>												<input type="radio"/>		
		2		<input type="radio"/>												<input type="radio"/>		
		3		<input type="radio"/>												<input type="radio"/>		Vout Hiccup
		4		<input type="radio"/>												<input type="radio"/>		Vout Hiccup
		5		<input type="radio"/>												<input type="radio"/>		
		6		<input type="radio"/>												<input type="radio"/>		
		7		<input type="radio"/>												<input type="radio"/>		
		8		<input type="radio"/>												<input type="radio"/>		OTP & OVP can't operate
		9		<input type="radio"/>												<input type="radio"/>		
		10		<input type="radio"/>												<input type="radio"/>		
		11		<input type="radio"/>												<input type="radio"/>		
		12		<input type="radio"/>												<input type="radio"/>		
		13		<input type="radio"/>												<input type="radio"/>		
		14		<input type="radio"/>								<input type="radio"/>	<input type="radio"/>			<input type="radio"/>		
		15		<input type="radio"/>								<input type="radio"/>	<input type="radio"/>			<input type="radio"/>		
		16		<input type="radio"/>												<input type="radio"/>		Vo hiccup

No.	Test Position		Test Mode		Test Results												NOTE	
					1	2	3	4	5	6	7	8	9	10	11	12		
	LOC CAT ION	TEST POINT	SHORT	OPEN	F I R E	S M O K E	B U R S T	S M E L L	R E D H O T	D A M A G E	F U S E B L O W	O V E R P O W E R	O C C U R R E N T	N O I S E	N O T I C E	O T H E R S		
17	A201	1-2	<input type="radio"/>													<input type="radio"/>	Pin Increase	
		2-3	<input type="radio"/>													<input type="radio"/>		
		3-4	<input type="radio"/>													<input type="radio"/>		
		5-6	<input type="radio"/>													<input type="radio"/>		
		6-7	<input type="radio"/>													<input type="radio"/>		
		7-8	<input type="radio"/>													<input type="radio"/>		
		1		<input type="radio"/>													<input type="radio"/>	Pin Increase
		2		<input type="radio"/>													<input type="radio"/>	Pin Increase
		3		<input type="radio"/>													<input type="radio"/>	
		4		<input type="radio"/>													<input type="radio"/>	Pin Increase
		5		<input type="radio"/>													<input type="radio"/>	
18	A202	1-2	<input type="radio"/>													<input type="radio"/>	Pin Increase	
		2-3	<input type="radio"/>													<input type="radio"/>		
		3-4	<input type="radio"/>													<input type="radio"/>		
		5-6	<input type="radio"/>													<input type="radio"/>		
		6-7	<input type="radio"/>													<input type="radio"/>		
		7-8	<input type="radio"/>													<input type="radio"/>		
		1		<input type="radio"/>													<input type="radio"/>	Pin Increase
		2		<input type="radio"/>													<input type="radio"/>	Pin Increase
		3		<input type="radio"/>													<input type="radio"/>	
		4		<input type="radio"/>													<input type="radio"/>	Pin Increase
		5		<input type="radio"/>													<input type="radio"/>	
19	A402	1-2	<input type="radio"/>													<input type="radio"/>		
		2-3	<input type="radio"/>													<input type="radio"/>		
		3-4	<input type="radio"/>													<input type="radio"/>		
		4-5	<input type="radio"/>								<input type="radio"/>			<input type="radio"/>			Da:R409,R404	
		5-6	<input type="radio"/>												<input type="radio"/>	<input type="radio"/>		
		7-8	<input type="radio"/>													<input type="radio"/>		
		8-9	<input type="radio"/>													<input type="radio"/>		
		9-10	<input type="radio"/>													<input type="radio"/>		
		10-11	<input type="radio"/>													<input type="radio"/>		
		11-12	<input type="radio"/>												<input type="radio"/>	<input type="radio"/>		
		1		<input type="radio"/>													<input type="radio"/>	
		2		<input type="radio"/>													<input type="radio"/>	
		3		<input type="radio"/>											<input type="radio"/>		<input type="radio"/>	Vout Hiccup
		4		<input type="radio"/>											<input type="radio"/>		<input type="radio"/>	
		5		<input type="radio"/>													<input type="radio"/>	
6		<input type="radio"/>													<input type="radio"/>			
7		<input type="radio"/>													<input type="radio"/>			
8		<input type="radio"/>													<input type="radio"/>			
9		<input type="radio"/>													<input type="radio"/>			
10		<input type="radio"/>													<input type="radio"/>			
11		<input type="radio"/>											<input type="radio"/>		<input type="radio"/>			
12		<input type="radio"/>												<input type="radio"/>	<input type="radio"/>			

7. Thermal shock test

MODEL : DRF480-24-1

(1) Equipment used

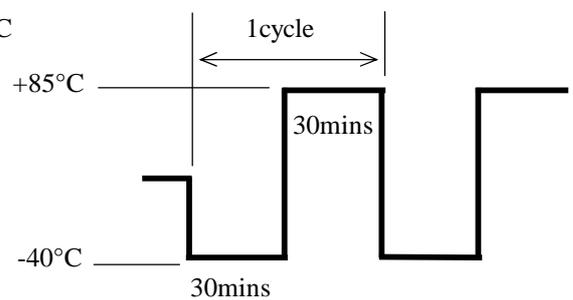
Thermal shock chamber (ESPEC CORP.)

(2) The number of PSUT. (Power Supply Under Test)

1 unit

(3) Test Conditions

- Ambient temperature : $-40^{\circ}\text{C} \longleftrightarrow +85^{\circ}\text{C}$
- Test time : 30min each temp.
- Test cycle : 200 cycles
- Operating : No operating



(4) Test Method

Before the test, check if there is no abnormal output and put the PSUT in the testing chamber. Then test it in above cycles. After the test is completed, leave it for 1 hour at the room temperature and check to make sure that there is no abnormal output.

(5) Test Results **OK**